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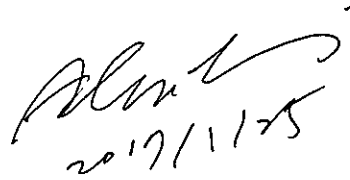
WG7837-V0

WLAN/BT Module

TI WiLink8 IEEE 802.11a/b/g/n MIMO
Bluetooth / Bluetooth LE Solution

Datasheet

Revision 0.3

| Prepared By | Reviewed By | Approved By |
|----------------------------|---------------------------|--|
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1. HISTORY CHANGE

| Revision | Date | Description |
|----------|------------|---|
| Rev. 0.1 | 2015-12-04 | Initial Released |
| Rev. 0.2 | 2016-01-27 | Updated 10.2: the TELEC grant ID of Module Marking. |
| Rev. 0.3 | 2017-01-25 | Support BT 4.2 |
| | | |

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2. OVERVIEW

The WG7837-V0 series SiP (System in Package) module, is the most demanded design for all handset and portable devices with TI WiLink8 IEEE 802.11 a/b/g/n and Bluetooth, Bluetooth LE solutions to provide the best WiFi and BT coexistence interoperability and power saving technologies from TI.

2.1. Models Functional Blocks

| Model | WLAN 2.4GHz SISO | WLAN 2.4GHz MIMO ⁽¹⁾ | WLAN 2.4GHz MRC ⁽²⁾ | WLAN 5GHz SISO ⁽¹⁾ | Bluetooth / Bluetooth LE |
|-----------|---------------------|------------------------------------|-----------------------------------|----------------------------------|-----------------------------|
| WG7837-V0 | V | V | V | V | V |

(1) SISO: single input, single output; MIMO: multiple input, multiple output.

(2) MRC: maximum ratio combining.

2.2. General Features

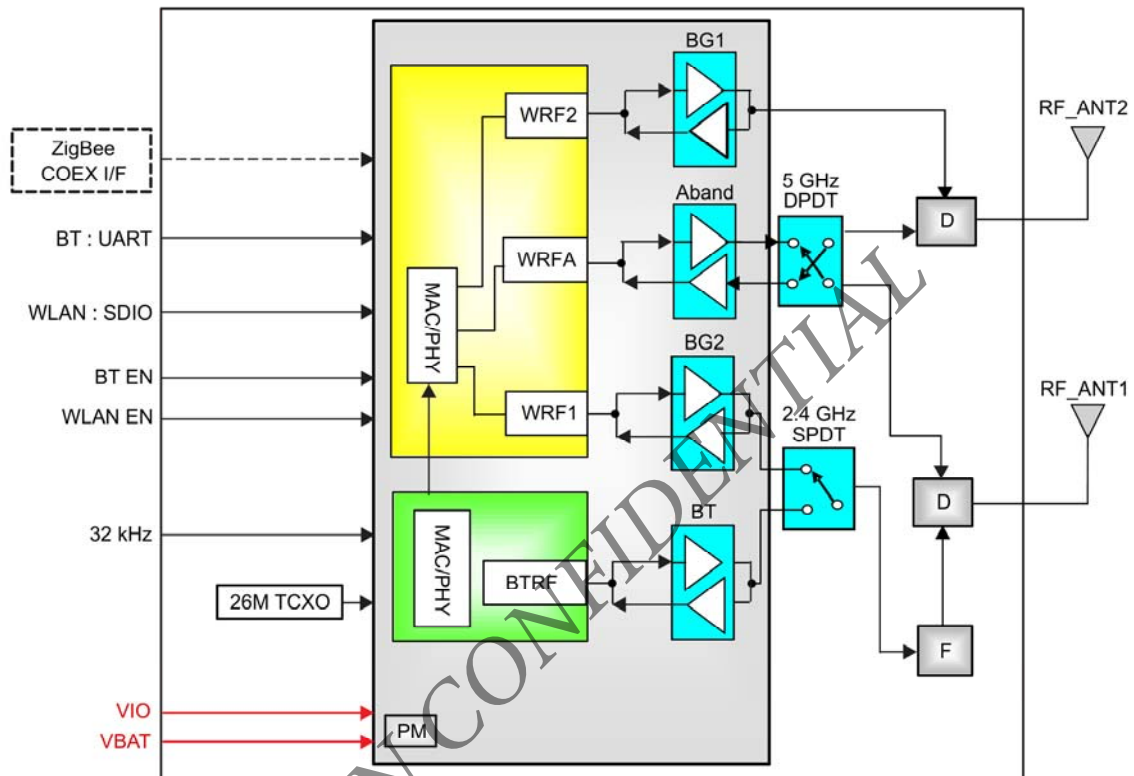
- Integrates RF, Power Amplifiers (PAs), Clock, RF Switches, Filters, Passives and Power Management.
- LGA-100 pin package
- Small Form Factor: 13.3 x 13.4 x 2.0 mm.
- FCC, IC, ETSI/CE, and TELEC Certified With Chip Antennas
- Operating temperature: -40°C to 85°C

2.3. Applications

- Internet of Things (IoT)
- Multimedia
- Home Electronics
- Home Appliances and White Goods
- Industrial and Home Automation
- Smart Gateway and Metering
- Video Conferencing
- Video Camera and Security

3. FUNCTIONAL FEATURES

3.1. Module Block Diagram



NOTE: Dashed lines indicate optional configurations and are not applied by default.

Figure 3-1. WG7837-V0 Block Diagram

3.2. Block Functional Feature

3.2.1. WLAN Features

- WLAN Baseband Processor and RF transceiver supporting IEEE 802.11a/b/g/n.
- 20 and 40MHz SISO and 20MHz 2x2 MIMO at 2.4 GHz for High Throughput: 80 Mbps (TCP), 100 Mbps (UDP)
- 2.4-GHz MRC Support for Extended Range and 5GHz Diversity Capable
- Fully Calibrated: Production Calibration Not Required
- 4-Bit SDIO Host Interface Support
- Wi-Fi Direct Concurrent Operation. (Multichannel, Multirole)

3.2.2. Bluetooth and Bluetooth LE Features

- Supports Bluetooth Core Specification Version 4.2.
- Host Controller Interface (HCI) Transport for Bluetooth over UART.
- Dedicated Audio Processor Support of SBC encoding + A2DP
- Dual-Mode Bluetooth and Bluetooth LE

3.2.3. Key Benefits

- Reduces design overhead
- Differentiated Use-Cases by Configuring WiLink 8 simultaneously in two roles (STA and AP) to connect directly with other Wi-Fi devices on different RF channel (Wi-Fi Networks)
- Best-in-Class Wi-Fi with high-performance audio and video streaming reference applications with up to 1.4X the range versus one antenna
- Different provisioning methods for In-Home devices connectivity to Wi-Fi in one step
- Lowest Wi-Fi power consumption in connected Idle (< 800 μ A)
- Configurable wake on WLAN filters to only wake up the system
- Wi-Fi-Bluetooth single Antenna coexistence

4. MODULE OUTLINE

4.1. Signal Layout (Bottom View)

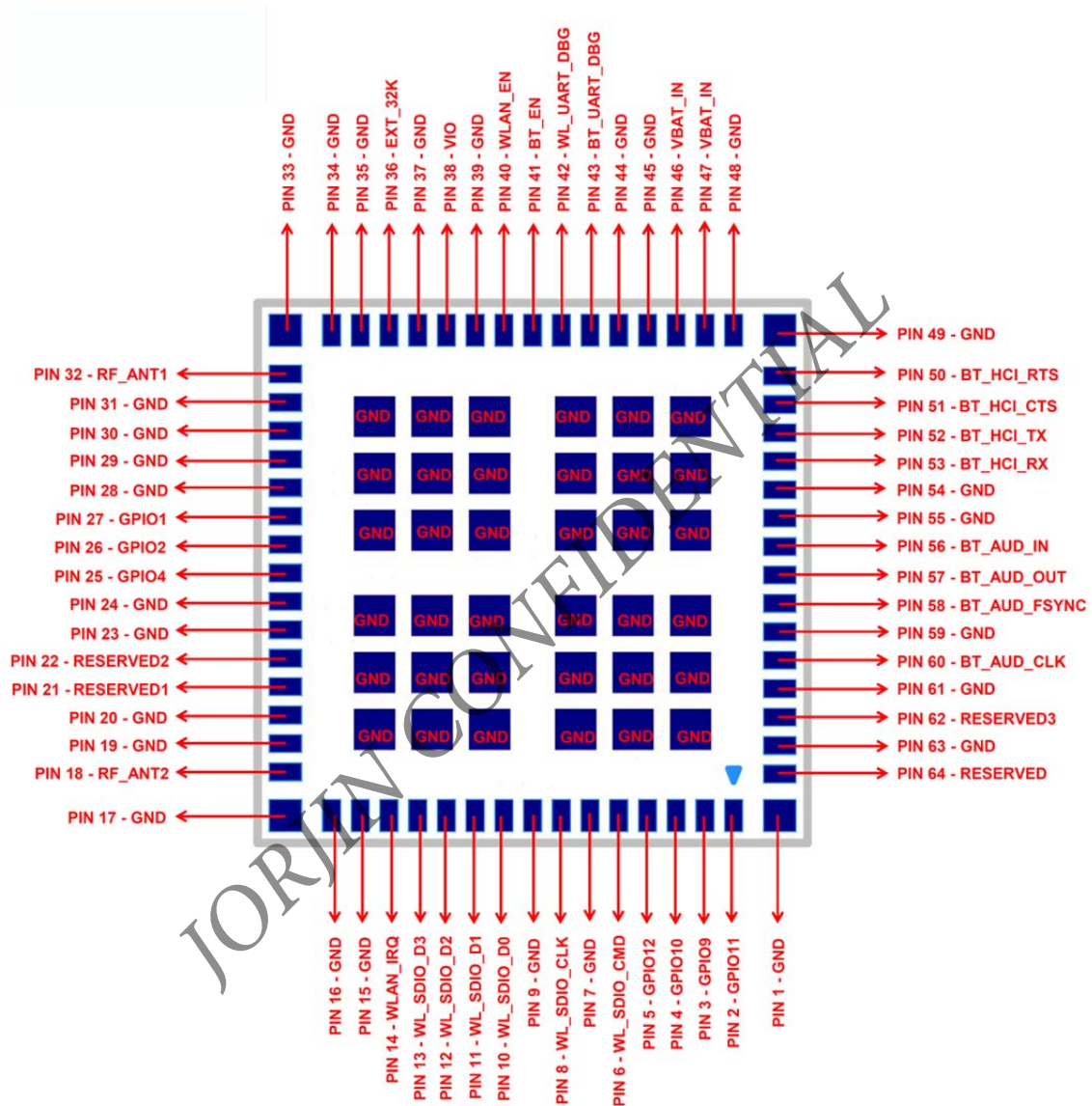


Figure 4-1. Module pins

4.2. Pin Description

Table 4-1. Pin Description

| Pin No. | Signal Name | Type | Shut Down State | After Power Up ⁽¹⁾ | Voltage Level | Description |
|---------|-------------|------|-----------------|-------------------------------|---------------|---|
| 1 | GND | GND | | | - | Ground |
| 2 | GPIO11 | IO | PD | PD | 1.8V | Reserved for future use. NC if not used. |
| 3 | GPIO9 | IO | PD | PD | 1.8V | Reserved for future use. NC if not used. |
| 4 | GPIO10 | IO | PU | PU | 1.8V | Reserved for future use. NC if not used. |
| 5 | GPIO12 | IO | PU | PU | 1.8V | Reserved for future use. NC if not used. |
| 6 | WL_SDIO_CMD | IO | HiZ | HiZ | 1.8V | WLAN SDIO Command ⁽²⁾ |
| 7 | GND | GND | | | - | Ground |
| 8 | WL_SDIO_CLK | IN | HiZ | HiZ | 1.8V | WLAN SDIO Clock. Must be driven by the host. |
| 9 | GND | GND | | | - | Ground |
| 10 | WL_SDIO_D0 | IO | HiZ | HiZ | 1.8V | WLAN SDIO Data bit 0 ⁽²⁾ |
| 11 | WL_SDIO_D1 | IO | HiZ | HiZ | 1.8V | WLAN SDIO Data bit 1 ⁽²⁾ |
| 12 | WL_SDIO_D2 | IO | HiZ | HiZ | 1.8V | WLAN SDIO Data bit 2 ⁽²⁾ |
| 13 | WL_SDIO_D3 | IO | HiZ | PU | 1.8V | WLAN SDIO Data bit 3. Changes state to PU at WL_EN or BT_EN assertion for card detects. Later disabled by software during initialization. ⁽²⁾ |
| 14 | WLAN_IRQ | OUT | PD | 0 | 1.8V | SDIO available, interrupt out. Active high. (For WL_RS232_TX/RX pull up is at power up.) Set to rising edge (active high) on power up. The Wi-Fi interrupt line can be configured by the driver according to the IRQ configuration (Polarity / Level / Edge). |
| 15 | GND | GND | | | - | Ground |
| 16 | GND | GND | | | - | Ground |
| 17 | GND | GND | | | - | Ground |
| 18 | RF_ANT2 | ANA | | | - | WLAN 2.4GHz RF Port. NC if not used. |
| 19 | GND | GND | | | - | Ground |
| 20 | GND | GND | | | - | Ground |

| | | | | | | |
|----|---------------|-----|----|----|------|--|
| 21 | RESERVED1 | I | PD | PD | 1.8V | Reserved for future use. NC if not used. |
| 22 | RESERVED2 | I | PD | PD | 1.8V | Reserved for future use. NC if not used. |
| 23 | GND | GND | | | - | Ground |
| 24 | GND | GND | | | - | Ground |
| 25 | GPIO4 | IO | PD | PD | 1.8V | Reserved for future use. NC if not used. |
| 26 | GPIO2 | IO | PD | PD | 1.8V | WL_RS232_RX (when WLAN_IRQ = 1 at power up) |
| 27 | GPIO1 | IO | PD | PD | 1.8V | WL_RS232_TX (when WLAN_IRQ = 1 at power up)v |
| 28 | GND | GND | | | - | Ground |
| 29 | GND | GND | | | - | Ground |
| 30 | GND | GND | | | - | Ground |
| 31 | GND | GND | | | - | Ground |
| 32 | RF_ANT1 | ANA | | | | WLAN / Bluetooth 2.4GHz RF Port |
| 33 | GND | GND | | | | Ground |
| 34 | GND | GND | | | - | Ground |
| 35 | GND | GND | | | - | Ground |
| 36 | EXT_32K | ANA | | | - | Input sleep clock: 32.768 kHz |
| 37 | GND | GND | | | - | Ground |
| 38 | VIO | POW | PD | PD | 1.8V | Connect to 1.8V external VIO |
| 39 | GND | GND | | | - | Ground |
| 40 | WLAN_EN | I | PD | PD | 1.8V | Mode setting: high = enable |
| 41 | BT_EN | I | PD | PD | 1.8V | Mode setting: high =enable. If Bluetooth is not used, connect to ground. |
| 42 | WL_UART_DBG | OUT | PU | PU | 1.8V | Option: WLAN logger |
| 43 | BT_UART_DEBUG | OUT | PU | PU | 1.8V | Option: Bluetooth logger |
| 44 | GND | GND | | | - | Ground |
| 45 | GND | GND | | | - | Ground |
| 46 | VBAT_IN | POW | | | VBAT | Power supply input, 2.9 to 4.8 V |
| 47 | VBAT_IN | POW | | | VBAT | Power supply input, 2.9 to 4.8 V |
| 48 | GND | GND | | | - | Ground |
| 49 | GND | GND | | | - | Ground |
| 50 | BT_HCI_RTS | O | PU | PU | 1.8V | UART RTS to host. NC if not used. |
| 51 | BT_HCI_CTS | I | PU | PU | 1.8V | UART CTS to host. NC if not used. |
| 52 | BT_HCI_TX | O | PU | PU | 1.8V | UART TX to host. NC if not used. |
| 53 | BT_HCI_RX | I | PU | PU | 1.8V | UART RX to host. NC if not used. |

| | | | | | | |
|--------|--------------|-----|----|----|------|--|
| 54 | GND | GND | | | - | Ground |
| 55 | GND | GND | | | - | Ground |
| 56 | BT_AUD_IN | I | PD | PD | 1.8V | Bluetooth PCM/I2S bus. Data in. NC if not used. |
| 57 | BT_AUD_OUT | O | PD | PD | 1.8V | Bluetooth PCM/I2S bus. Data in. NC if not used. |
| 58 | BT_AUD_FSYNC | IO | PD | PD | 1.8V | Bluetooth PCM/I2S bus. Data in. NC if not used. |
| 59 | GND | GND | | | - | Ground |
| 60 | BT_AUD_CLK | IO | PD | PD | 1.8V | Bluetooth PCM/I2S bus. Data in. NC if not used. |
| 61 | GND | GND | | | - | Ground |
| 62 | RESERVED3 | O | PD | PD | 1.8V | Reserved for future use. NC if not used. Option: External TCXO. |
| 63 | GND | GND | | | - | Ground |
| 64 | RESERVED | GND | | | - | Reserved for future use. Connect to ground if not used. |
| G1~G36 | GND | GND | | | - | Ground |

(1) PU=Pull Up ; PD=Pull Down.

(2) Host must provide PU using a 10-K resistor for all non-CLK SDIO signals.

5. MODULE SPECIFICATION

5.1. General Module Requirements and Operation

5.1.1. Absolute Maximum Ratings⁽¹⁾

| Parameter | Value | Units |
|-------------------------------------|----------------------|-------|
| VBAT | 4.8 ⁽²⁾ | V |
| VIO | -0.5 to 2.1 | V |
| Input voltage to Analog pins | -0.5 to 2.1 | V |
| Input voltage limits (CLK_IN) | -0.5 to VIO | V |
| Input voltage to all other pins | -0.5 to (VIO + 0.5V) | V |
| Operating ambient temperature range | -40 to +85 | °C |
| Storage temperature range | -40 to +85 | °C |

| | | | |
|-----------------------------------|-------------------------------------|-------|---|
| ESD Stress Voltage ⁽³⁾ | Human Body Model ⁽⁴⁾ | ±1000 | V |
| | Charged Device Model ⁽⁵⁾ | ±250 | V |

- (1) Stresses beyond those listed under “absolute maximum ratings” may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under “operating conditions” is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) 4.8 V cumulative to 2.33 years, including charging dips and peaks
- (3) Electrostatic discharge (ESD) to measure device sensitivity/immunity to damage caused by electrostatic discharges into device.
- (4) Level listed is the passing level per ANSI/ESDA/JEDEC JS-001. JEDEC document JEP155 states that 500V HBM allows safe manufacturing with a standard ESD control process, and manufacturing with less than 500V HBM is possible if necessary precautions are taken. Pins listed as 1000V may actually have higher performance.
- (5) Level listed is the passing level per EIA-JEDEC JESD22-C101E. JEDEC document JEP157 states that 250V CDM allows safe manufacturing with a standard ESD control process, and manufacturing with less than 250V CDM is possible if necessary precautions are taken. Pins listed as 250V may actually have higher performance.

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5.1.2. Recommended Operating Conditions

| Parameter | Condition | SYM | MIN | TYP | MAX | Units |
|--|------------------------------------|---------------------------------|------------|-----|------------|-------|
| VBAT ⁽¹⁾ | DC supply range for all modes | | 2.9 | 3.7 | 4.8 | V |
| VIO | 1.8 V IO ring power supply voltage | | 1.62 | 1.8 | 1.95 | |
| IO high-level input voltage | | V _{IH} | 0.65 x VIO | | VIO | |
| IO low-level input voltage | | V _{IL} | 0 | | 0.35 x VIO | |
| Enable inputs high-level input voltage | | V _{IH_EN} | 1.365 | | VIO | |
| Enable inputs low-level input voltage | | V _{IL_EN} | 0 | | 0.4 | |
| High-level output voltage | @ 4 mA | V _{OH} | VIO - 0.45 | | VIO | |
| Low-level output voltage | @ 4 mA | V _{OL} | 0 | | 0.45 | |
| Input transitions time T _r , T _f from 10% to 90% (Digital IO) ⁽²⁾ | | T _r , T _f | 1 | | 10 | ns |
| Output rise time from 10% to 90% (Digital pins) ⁽²⁾ | CL < 25 pF | T _r | | | 5.3 | ns |
| Output fall time from 10% to 90% (Digital pins) ⁽²⁾ | CL < 25 pF | T _f | | | 4.9 | |
| Ambient operating temperature | | | -40 | | 85 | °C |
| Maximum power dissipation | WLAN operation | | | | 2.8 | W |
| | BT operation | | | | 0.2 | |

(1) 4.8V is applicable only for 2.3 years (30% of the time). Otherwise, the maximum VBAT should not exceed 4.3V.

(2) Applies to all Digital lines except SDIO, UART, I2C, PCM and slow clock lines

5.1.3. External Slow Clock Input (SLOW_CLK)

The supported digital slow clock is 32.768 kHz digital (square wave).

| Parameter | Condition | SYM | MIN. | TYP | MAX. | Units |
|--|----------------------------|-----------------|------------------------|--------|------------------------|-------------------|
| Input slow clock Frequency | | | | 32.768 | | KHz |
| Input slow clock accuracy (Initial + temp + aging) | WLAN, BT | | | | ±250 | ppm |
| Input Transition time Tr,Tf (10% to 90%) | | Tr,Tf | | | 200 | ns |
| Frequency input duty Cycle | | | 15 | 50 | 85 | % |
| Input Voltage Limits | Square Wave, DC-coupled | V _{IH} | 0.65 x V _{IO} | | V _{IO} | V _{peak} |
| | | V _{IL} | 0 | | 0.35 x V _{IO} | |
| Input Impedance | | | 1 | | | MΩ |
| Input Capacitance | | | | | 5 | pF |

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5.2. WLAN RF Performance

5.2.1. WLAN 2.4-GHz Receiver

| Parameter | Condition | MIN | TYP | MAX | Units |
|--|------------------|-------|-------|------|-------|
| RF_ANT1 pin 2.4GHz SISO | | | | | |
| Operation frequency range | | 2412 | | 2484 | MHz |
| Sensitivity - 20MHz Bandwidth - At < 10% PER limit | 1 Mbps DSSS | | -95.0 | | dBm |
| | 2 Mbps DSSS | | -92.0 | | |
| | 5.5 Mbps CCK | | -89.2 | | |
| | 11 Mbps CCK | | -86.3 | | |
| | 6 Mbps OFDM | | -91.0 | | |
| | 9 Mbps OFDM | | -89.0 | | |
| | 12 Mbps OFDM | | -88.0 | | |
| | 18 Mbps OFDM | | -85.5 | | |
| | 24 Mbps OFDM | | -82.5 | | |
| | 36 Mbps OFDM | | -79.0 | | |
| | 48 Mbps OFDM | | -74.0 | | |
| | 54 Mbps OFDM | | -72.5 | | |
| | MCS0 MM 4K | | -89.3 | | |
| | MCS1 MM 4K | | -86.5 | | |
| | MCS2 MM 4K | | -84.5 | | |
| | MCS3 MM 4K | | -81.5 | | |
| | MCS4 MM 4K | | -78.0 | | |
| | MCS5 MM 4K | | -73.5 | | |
| | MCS6 MM 4K | | -71.5 | | |
| | MCS7 MM 4K | | -70.0 | | |
| | MCS0 MM 4K 40MHz | | -86.0 | | |
| | MCS7 MM 4K 40MHz | | -66.3 | | |
| | MCS0 MM 4K MRC | | -91.0 | | |
| MCS7 MM 4K MRC | | -73.0 | | | |
| MCS13 MM 4K | | -70.0 | | | |
| MCS14 MM 4K | | -69.0 | | | |
| MCS15 MM 4K | | -68.3 | | | |
| Max Input Level | OFDM | -20 | -10.0 | | dBm |
| At < 10% PER limit | DSSS | -4 | -0 | | dBm |

| | | | |
|-----------------------------------|-------------|------|----|
| Adjacent channel rejection: | 2Mbps DSSS | 42.0 | dB |
| Sensitivity level +3 dB for OFDM; | 11Mbps CCK | 38.0 | dB |
| Sensitivity level +6 dB for 11b | 54Mbps OFDM | 2.0 | dB |

5.2.2. WLAN 2.4-GHz Transmitter

| Parameter | Condition | MIN | TYP | MAX | Units |
|---|------------------------|------|------|-----|-------|
| RF_ANT1 Pin 2.4GHz SISO | | | | | |
| Output Power. - Maximum RMS output power measured at 1 dB from IEEE spectral mask or EVM. ⁽¹⁾ | 1 Mbps DSSS | | 17.3 | | dBm |
| | 2 Mbps DSSS | | 17.3 | | |
| | 5.5 Mbps CCK | | 17.3 | | |
| | 11 Mbps CCK | | 17.3 | | |
| | 6 Mbps OFDM | | 17.1 | | |
| | 9 Mbps OFDM | | 17.1 | | |
| | 12 Mbps OFDM | | 17.1 | | |
| | 18 Mbps OFDM | | 17.1 | | |
| | 24 Mbps OFDM | | 16.2 | | |
| | 36 Mbps OFDM | | 15.3 | | |
| | 48 Mbps OFDM | | 14.6 | | |
| | 54 Mbps OFDM | | 13.8 | | |
| | MCS0 MM | | 16.1 | | |
| | MCS1 MM | | 16.1 | | |
| | MCS2 MM | | 16.1 | | |
| | MCS3 MM | | 16.1 | | |
| | MCS4 MM | | 15.3 | | |
| | MCS5 MM | | 14.6 | | |
| | MCS6 MM | | 13.8 | | |
| | MCS7 MM ⁽²⁾ | | 12.6 | | |
| MCS0 MM 40MHz | | 14.8 | | | |
| MCS7 MM 40MHz | | 11.3 | | | |
| RF_ANT2 + RF_ANT1 Pin 2.4GHz MIMO | | | | | |
| | MCS12 (WG7837-V0) | | 18.5 | | dBm |
| | MCS13 (WG7837-V0) | | 17.4 | | |
| | MCS14 (WG7837-V0) | | 14.5 | | |
| | MCS15 (WG7837-V0) | | 13.4 | | |
| RF_ANT2 + RF_ANT1 Pins | | | | | |

| | | | | |
|---------------------------|--|-------|------|----------|
| Operation frequency range | | 2412 | 2484 | MHz |
| Return loss | | -10.0 | | dB |
| Reference input impedance | | 50.0 | | Ω |

- (1) Regulatory constraints limit the module output power to the following:
 - Channels 1, 11, 13 @ OFDM legacy and HT 20-MHz rates: 14 dBm
 - Channels 1, 11, 13 @ HT 40-MHz lower primary rates: 12 dBm
 - Channel 7 @ HT 40-MHz lower primary rates: 12 dBm
 - Channel 5 @ HT 40-MHz upper primary rates: 12 dBm
- (2) To ensure compliance with the EVM conditions specified in the PHY chapter of IEEE Std 802.11™ – 2012:
 - MCS7 20 MHz channel 12 output power is 2 dB lower than the typical value.
 - MCS7 20 MHz channel 8 output power is 1 dB lower than the typical value.
 - All 11B rates are limited to 16 dBm to comply with the ETSI PSD 10 dBm/MHz limit.
 - All OFDM rates are limited to 16.5 dBm to comply with the ETSI EIRP 20 dBm limit.

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5.2.3. WLAN 5-GHz Receiver

| Parameter | Condition | MIN | TYP | MAX | Units |
|--|---------------------------|-------|-------|------|-------|
| | RF_ANT1 or RF_ANT2 | | | | |
| Operation frequency range | | 4910 | | 5820 | MHz |
| Sensitivity | 6 Mbps OFDM | | -92.5 | | dBm |
| - 20MHz Bandwidth | 9 Mbps OFDM | | -90.5 | | |
| - At < 10% PER limit | 12 Mbps OFDM | | -90.0 | | |
| | 18 Mbps OFDM | | -87.5 | | |
| | 24 Mbps OFDM | | -84.5 | | |
| | 36 Mbps OFDM | | -81.0 | | |
| | 48 Mbps OFDM | | -76.5 | | |
| | 54 Mbps OFDM | | -74.6 | | |
| | MCS0 MM 4K | | -91.4 | | |
| | MCS1 MM 4K | | -88.0 | | |
| | MCS2 MM 4K | | -86.0 | | |
| | MCS3 MM 4K | | -83.0 | | |
| | MCS4 MM 4K | | -79.8 | | |
| | MCS5 MM 4K | | -75.5 | | |
| | MCS6 MM 4K | | -74.0 | | |
| | MCS7 MM 4K | | -72.4 | | |
| | MCS0 MM 4K 40MHz | | -88.5 | | |
| | MCS7 MM 4K 40MHz | | -69.3 | | |
| Max Input Level | OFDM | -30.0 | -15.0 | | dBm |
| Adjacent channel rejection sensitivity +3 dB | 54Mbps OFDM | 2.0 | | | dB |

5.2.4. WLAN 5-GHz Transmitter

| Parameter | Condition ⁽¹⁾ | MIN | TYP | MAX | Units |
|--|---------------------------|------|-------|------|-------|
| | RF_ANT1 or RF_ANT2 | | | | |
| Operation frequency range | | 4910 | | 5825 | MHz |
| RMS output power complies with IEEE mask and EVM requirements. | 6 Mbps OFDM | | 18.0 | | dBm |
| | 9 Mbps OFDM | | 18.0 | | |
| | 12 Mbps OFDM | | 18.0 | | |
| | 18 Mbps OFDM | | 18.0 | | |
| | 24 Mbps OFDM | | 17.4 | | |
| | 36 Mbps OFDM | | 16.5 | | |
| | 48 Mbps OFDM | | 15.8 | | |
| | 54 Mbps OFDM | | 14.5 | | |
| | MCS0 MM | | 18.0 | | |
| | MCS1 MM 4K | | 18.0 | | |
| | MCS2 MM 4K | | 18.0 | | |
| | MCS3 MM 4K | | 18.0 | | |
| | MCS4 MM 4K | | 16.5 | | |
| | MCS5 MM 4K | | 15.8 | | |
| | MCS6 MM 4K | | 14.5 | | |
| | MCS7 MM 4K | | 13.0 | | |
| MCS0 MM 40MHz | | 16.5 | | | |
| MCS7 MM 40MHz | | 12.0 | | | |
| Return loss | | | -10.0 | | dB |
| Reference input impedance | | | 50.0 | | Ω |

(1) Maximum TP degradation of up to 30% is expected, starting from 80°C ambient temperature on 5-GHz TX operation.

5.3. Bluetooth RF Performance

5.3.1. Bluetooth BR, EDR Receiver Characteristics—In-Band Signals

| Parameter | Condition | MIN | TYP | MAX | Units |
|--|--|-------|-------|-------|----------|
| BT BR, EDR operation frequency range | | 2402 | | 2480 | MHz |
| BT BR, EDR channel spacing | | | 1 | | MHz |
| BT BR, EDR input impedance | | | 50 | | Ω |
| BT BR, EDR sensitivity ⁽¹⁾ Dirty TX on | BR, BER = 0.1% | | -92.2 | | dBm |
| | EDR2, BER = 0.01% | | -91.7 | | |
| | EDR3, BER = 0.01% | | -84.7 | | |
| BT EDR BER floor at sensitivity + 10 dB, dirty TX off (for 1,600,000 bits) | EDR2 | 1e-6 | | | |
| | EDR3 | 1e-6 | | | |
| BT BR, EDR maximum useable input power | BR, BER = 0.1% | -5.0 | | | dBm |
| | EDR2, BER = 0.1% | -15.0 | | | |
| | EDR3, BER = 0.1% | -15.0 | | | |
| BT BR intermodulation | Level of interferers For n = 3, 4, and 5 | -36.0 | -30.0 | | dBm |
| BT BR, EDR C/I performance Numbers show wanted-signal to interfering-signal ratio. Smaller numbers indicate better C/I performances (Image frequency = -1MHz) | BR, Co-channel | | | 10 | dB |
| | EDR, Co-channel | EDR2 | | 12 | |
| | | EDR3 | | 20 | |
| | BR, adjacent ± 1 MHz | | | -3.0 | |
| | EDR, adjacent ± 1 MHz, (image) | EDR2 | | -3.0 | |
| | | EDR3 | | 2.0 | |
| | BR, adjacent +2 MHz | | | -33.0 | |
| | EDR, adjacent +2 MHz | EDR2 | | -33.0 | |
| | | EDR3 | | -28.0 | |
| | BR, adjacent -2 MHz | | | -20.0 | |
| | EDR, adjacent -2 MHz | EDR2 | | -20.0 | |
| | | EDR3 | | -13.0 | |
| | BR, adjacent $\geq \pm 3$ MHz | | | -42.0 | |
| | EDR, adjacent $\geq \pm 3$ MHz | EDR2 | | -42.0 | |
| EDR3 | | | -36.0 | | |
| BT BR, EDR RF return loss | | | -10.0 | | dB |

(1) Sensitivity degradation up to -3dB may occur due to fast clock harmonics with dirty TX on.

5.3.2. Bluetooth Transmitter, BR

| Parameter | | MIN | TYP | MAX | Units |
|-------------------------------------|-----------|-----|-------|-----|-------|
| BR RF output power ⁽¹⁾ | VBAT ≥ 3V | | 12.7 | | dBm |
| | VBAT < 3V | | 7.2 | | |
| BR Gain Control Range | | | 30.0 | | dB |
| BR Power Control Step | | | 5.0 | | |
| BR Adjacent Channel Power M-N = 2 | | | -43.0 | | dBm |
| BR Adjacent Channel Power M-N > 2 | | | -48.0 | | |

(1) Values reflect maximum power. Reduced power is available using a vendor-specific (VS) command.

5.3.3. Bluetooth Transmitter, EDR

| Parameter | | MIN | TYP | MAX | Units |
|--------------------------------------|-----------|-----|-----|-----|-------|
| EDR output power ⁽¹⁾ | VBAT ≥ 3V | | 7.2 | | dBm |
| | VBAT < 3V | | 5.2 | | |
| EDR relative power | | | | | dB |
| EDR Gain Control Range | | | 30 | | dB |
| EDR Power Control Step | | | 5 | | dB |
| EDR Adjacent Channel Power M-N = 1 | | | -36 | | dBc |
| EDR Adjacent Channel Power M-N = 2 | | | -30 | | dBm |
| EDR Adjacent Channel Power M-N > 2 | | | -42 | | |

(1) Values reflect maximum power. Reduced power is available using a vendor-specific (VS) command.

5.3.4. Bluetooth Modulation, BR

| Parameter | Condition ⁽¹⁾ | | Performances | | | Units |
|-------------------------------|---|--|--------------|-----|-----|-------|
| | | | MIN | TYP | MAX | |
| BR -20dB Bandwidth | | | | 925 | 995 | kHz |
| BR modulation characteristics | Δf1avg | Mod data = 4-ones, 4-zeros: 111100001111... | 145 | 160 | 170 | kHz |
| | Δf2max ≥ limit for at least 99.9% of all Δf2max | Mod data = 1010101... | 120 | 130 | | kHz |
| | Δf2avg / Δf1avg | | 85 | 88 | | % |
| | BR carrier frequency | One slot packet | | -25 | | 25 |

| | | | | |
|---|---|-----|----|-----------------|
| drift | Three and five slot packet | -35 | 35 | kHz |
| BR drift rate | $f_{k+5} - f_k, k = 0 \dots \text{max}$ | | 15 | kHz/ 50 μ s |
| BR initial carrier frequency tolerance ⁽²⁾ | $f_0 - f_{TX}$ | -75 | 75 | kHz |

(1) Performance figures at maximum power

(2) This number is added on top of the reference clock frequency accuracy

5.3.5. Bluetooth Modulation, EDR

| Parameter ⁽¹⁾ | Condition | MIN | TYP. | MAX | Units |
|--|-----------|-----|------|-----|-------|
| EDR Carrier frequency stability | | -5 | | 5 | kHz |
| EDR initial carrier frequency tolerance ⁽²⁾ | | -75 | | 75 | kHz |
| EDR RMS DEVM | EDR2 | | 4 | 15 | % |
| | EDR3 | | 4 | 10 | % |
| EDR 99% DEVM | EDR2 | | | 30 | % |
| | EDR3 | | | 20 | % |
| EDR Peak DEVM | EDR2 | | 9 | 25 | % |
| | EDR3 | | 9 | 18 | % |

(1) Performance figures at maximum power

(2) This number is added on top of the reference clock frequency accuracy

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5.4. Bluetooth LE RF Performance

5.4.1. Bluetooth LE Receiver Characteristics—In-Band Signals

| Parameter | Condition ⁽¹⁾ | MIN | TYP | MAX | Units |
|--|---------------------------------------|------|-------|------|----------|
| BT LE Operation frequency range | | 2402 | | 2480 | MHz |
| BT LE Channel spacing | | | 2 | | MHz |
| BT LE Input impedance | | | 50 | | Ω |
| BT LE Sensitivity ⁽²⁾ , Dirty Tx on | | | -92.2 | | dBm |
| BT LE Maximum useable input power | | -5 | | | dBm |
| BT LE Intermodulation characteristics | Level of interferers. For n = 3, 4, 5 | -36 | -30 | | dBm |
| BT LE C/I performance Note: Numbers show wanted signal-to-interfering signal ratio. Smaller numbers indicate better C/I performance. Image = -1MHz | LE, co-channel | | | 12 | dB |
| | LE, adjacent ± 1 MHz | | | 0 | |
| | LE, adjacent +2MHz | | | -38 | |
| | LE, adjacent -2MHz | | | -15 | |
| | LE, adjacent $\geq \pm 3 $ MHz | | | -40 | |

(1) BER of 0.1% corresponds to PER of 30.8% for a minimum of 1500 transmitted packets, according to Bluetooth LE test specification.

(2) Sensitivity degradation up to -3dB may occur due to fast clock harmonics.

5.4.2. Bluetooth LE Transmitter

| Parameter | MIN | TYP | MAX | Unit |
|--|----------------|-------|-----|------|
| BT LE RF output power ⁽¹⁾ | Vbat \geq 3V | 10.0 | | dBm |
| | Vbat < 3V | 7.0 | | dBm |
| BT LE Adjacent Channel Power M-N = 2 | | -51.0 | | dBm |
| BT LE Adjacent Channel Power M-N > 2 | | -54.0 | | |

(1) To reduce the maximum BLE power, use a VS command. The optional extra margin is offered to compensate for design losses, such as trace and filter losses, and to achieve the maximum allowed output power at system level.

5.4.3. Bluetooth LE Modulation

| Parameter | Condition ⁽¹⁾ | | Performances | | | Units |
|---|--|--|--------------|-----|-----|-----------------|
| | | | MIN | TYP | MAX | |
| BT LE modulation characteristics | Δf_{1avg} | Mod data = 4-ones, 4-zeros: 111100001111... | 240 | 250 | 260 | kHz |
| | $\Delta f_{2max} \geq$ limit for at least 99.9% of all Δf_{2max} | Mod data = 1010101... | 195 | 215 | | |
| | $\Delta f_{2avg} / \Delta f_{1avg}$ | | 85 | 90 | | % |
| BT LE carrier frequency drift | $ f_0 - f_n , n = 2,3 \dots K$ | | -25 | | 25 | kHz |
| BT LE drift rate | $ f_1 - f_0 $ and $ f_n - f_{n-5} , n = 6,7 \dots K$ | | | | 15 | kHz/ 50 μ s |
| LE initial carrier frequency tolerance ⁽²⁾ | $f_n - f_{TX}$ | | -75 | | 75 | kHz |

(1) Performance figures at maximum power.

(2) Numbers include XTAL frequency drift over temperature and aging.

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5.5. POWER CONSUMPTION

5.5.1. Shutdown and Sleep Currents

| Parameter | Power Supply | TYP | Unit |
|--------------------------|--------------|-----|------|
| Shutdown mode | VBAT | 10 | uA |
| All functions shut down. | VIO | 2 | |
| WLAN sleep mode | VBAT | 160 | |
| BT sleep mode | VBAT | 110 | |

5.5.2. WLAN Power Currents

| Parameter | Conditions | TYP (AVG) at 25°C | Units |
|----------------------------|-------------------------------|-------------------|-------|
| Low-power mode (LPM) | 2.4GHz RX SISO20 single chain | 49 | mA |
| Receiver | 2.4GHz RX search SISO20 | 58 | |
| | 2.4GHz RX search MIMO20 | 74 | |
| | 2.4GHz RX search SISO40 | 63 | |
| | 2.4GHz RX 20M SISO 11CCK | 60 | |
| | 2.4GHz RX 20M SISO 6OFDM | 61 | |
| | 2.4GHz RX 20M SISO MCS7 | 69 | |
| | 2.4GHz RX 20M MRC 1DSSS | 74 | |
| | 2.4GHz RX 20M MRC 6OFDM | 81 | |
| | 2.4GHz RX 20M MRC 54OFDM | 85 | |
| | 2.4GHz RX 40M MCS7 | 81 | |
| | 5GHz RX 20M 6OFDM | 68 | |
| | 5GHz RX 20M MCS7 | 77 | |
| | 5GHz RX 40M MCS7 | 85 | |
| Transmitter ⁽¹⁾ | 2.4GHz TX 20M SISO 6OFDM | 285 | mA |
| | 2.4GHz TX 20M SISO 11CCK | 283 | |
| | 2.4GHz TX 20M SISO 54OFDM | 247 | |
| | 2.4GHz TX 20M SISO MCS7 | 238 | |
| | 2.4GHz TX 20 M MIMO MCS15 | 510 | |
| | 2.4GHz TX 40M SISO MCS7 | 243 | |
| | 5GHz TX 20M SISO 6OFDM | 366 | |
| | 5GHz TX 20M SISO 54OFDM | 329 | |

| | | | |
|--|-----------------------|-----|--|
| | 5GHz TX 20M SISO MCS7 | 324 | |
| | 5GHz TX 40M SISO MCS7 | 332 | |

(1) Numbers reflect the typical current consumption at maximum output power per rate.

5.5.3. Bluetooth Currents

Current measurements are done at the following output power:

- BR at 12.7dBm
- EDR at 7.2dBm.

| Use Case ^{(1) (2)} | TYP | Units |
|---|-------|-------|
| BR Voice HV3 + sniff | 11.6 | mA |
| EDR voice 2-EV3 no retransmission + sniff | 5.9 | |
| Sniff 1 attempt 1.28s | 178.0 | uA |
| EDR A2DP EDR2 (master). SBC high quality – 345Kbs | 10.4 | mA |
| EDR A2DP EDR2 (master). MP3 high quality – 192Kbs | 7.5 | |
| Full throughput ACL RX: RX-2DH5 ^{(3) (4)} | 18.0 | |
| Full throughput BR ACL TX: TX-DH5 ⁽⁴⁾ | 50.0 | |
| Full throughput EDR ACL TX: TX-2DH5 ⁽⁴⁾ | 33.0 | |
| Page scan or inquiry scan (scan interval is 1.28 s or 11.25 ms, respectively) | 253.0 | uA |
| Page scan and inquiry scan (scan interval is 1.28 s and 2.56 s, respectively) | 332.0 | |

- (1) The role of Bluetooth in all scenarios except A2DP is slave.
 (2) CL1P5 PA is connected to VBAT, 3.7V.
 (3) ACL RX has same current in all modulations.
 (4) Full throughput assumes data transfer in one direction.

5.5.4. Bluetooth LE Currents

All current measurements are done at output power of 7.2dBm.

| Use Case ⁽¹⁾ | TYP | Units |
|---|-----|-------|
| Advertising, non-connectable ⁽²⁾ | 131 | uA |
| Advertising, discoverable ⁽²⁾ | 143 | |
| Scanning ⁽³⁾ | 266 | |
| Connected, master role, 1.28sec connect interval ⁽⁴⁾ | 124 | |
| Connected, slave role, 1.28sec connect interval ⁽⁴⁾ | 132 | |

- (1) CL1p% PA is connected to VBAT, 3.7 V.
 (2) Advertising in all 3 channels, 1.28sec advertising interval, 15 Bytes advertise data.
 (3) Listening to a single frequency per window, 1.28sec scan interval, 11.25msec scan window.
 (4) Zero Slave connection latency Empty Tx/Rx LL packets.

6. HOST INTERFACE TIMING CHARACTERISTICS

The following table summarizes the Host Controller interface options. All interfaces operate independently.

| WLAN | Shared HCI for all functional blocks except WLAN | BT Voice/Audio |
|--------------|--|----------------|
| WLAN HS SDIO | Over UART | BT PCM |

The device incorporates UART module dedicated to the BT shared-transport Host Controller Interface (HCI) transport layer. The HCI interface is used to transport commands, events and ACL between the Bluetooth device and its host using HCI data packets. This acts as a shared transport for all functional blocks except WLAN.

6.1. WLAN SDIO Transport Layer

The SDIO is the host interface for WLAN. The interface between the host and the module uses an SDIO interface and supports a maximum clock rate of 50MHz.

The Device SDIO also supports the following features of the SDIO V3 specification:

- 4 bit data bus
- Synchronous and Asynchronous In-Band-Interrupt
- Default and High-Speed (HS, 50MHz) timing
- Sleep/wake commands

6.2. SDIO Timing Specifications

6.2.1. SDIO Switching Characteristics – Default Rate

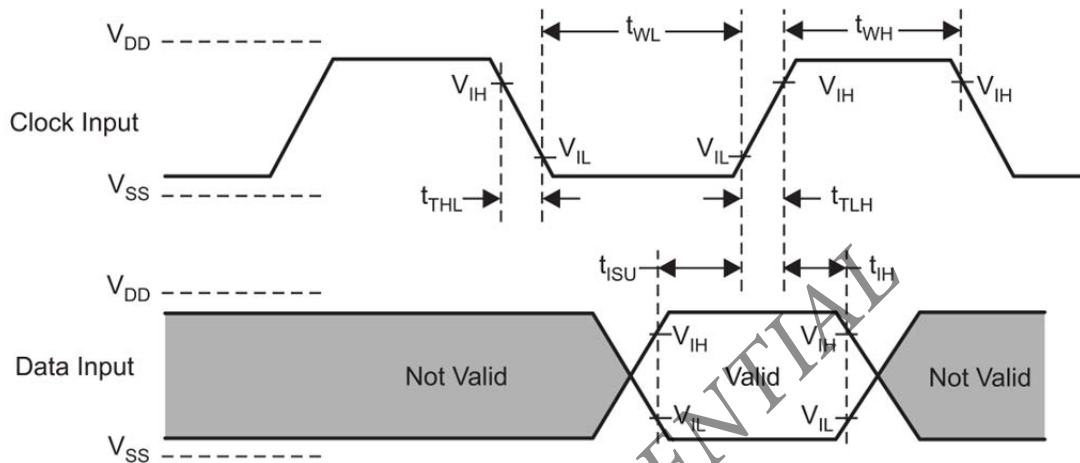


Figure 6-1. SDIO default input timing

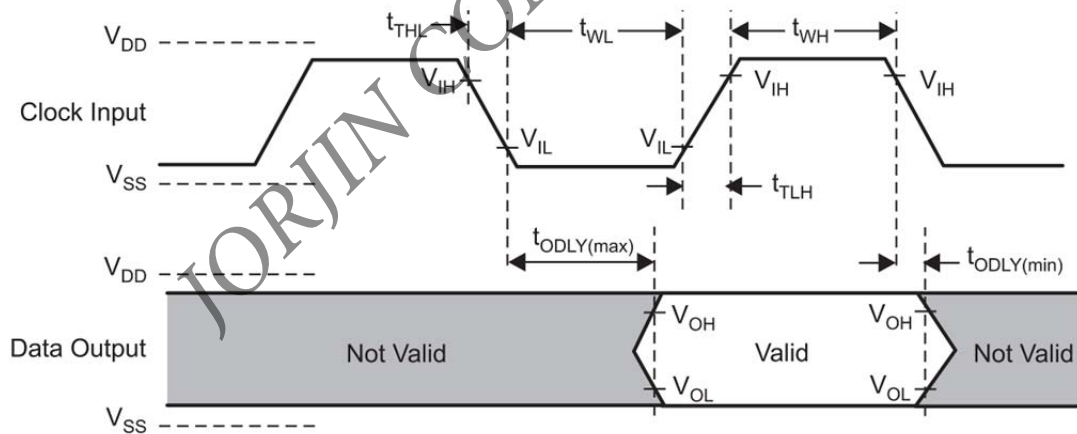


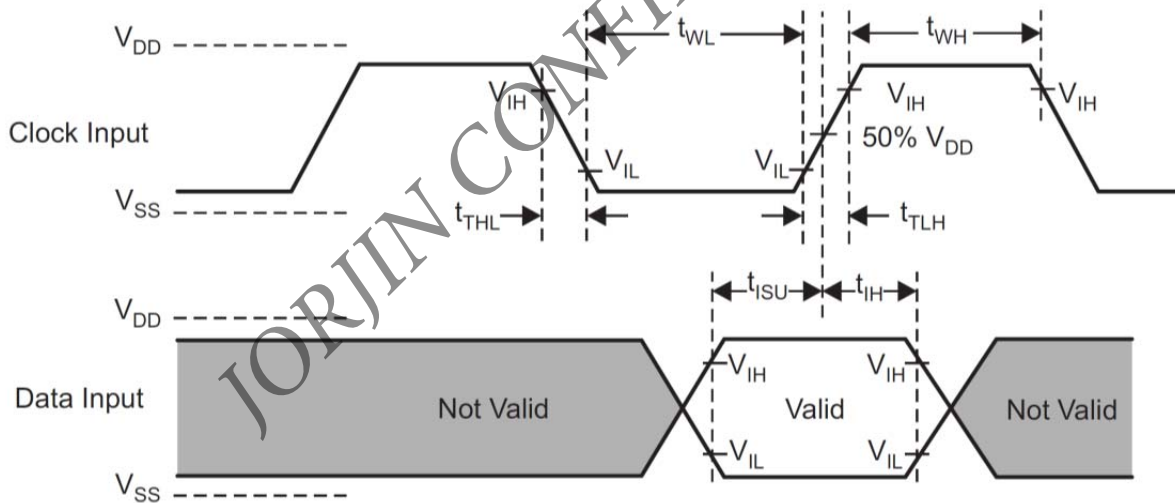
Figure 6-2. SDIO default output timing

Table 6-1. SDIO Default Timing Characteristics ⁽¹⁾

| PARAMETER ⁽²⁾ | | MIN | MAX | UNIT |
|--------------------------|---|------|------|------|
| f_{clock} | Clock frequency, CLK | 0.0 | 26.0 | MHz |
| DC | Low/high duty cycle | 40.0 | 60.0 | % |
| t_{TLH} | Rise time, CLK | | 10.0 | ns |
| t_{THL} | Fall time, CLK | | 10.0 | ns |
| t_{ISU} | Setup time, input valid before CLK \uparrow | 3.0 | | ns |
| t_{IH} | Hold time, input valid after CLK \uparrow | 2.0 | | ns |
| t_{ODLY} | Delay time, CLK \downarrow to output valid | 7.0 | 10.0 | ns |
| C_i | Capacitive load on outputs | | 15.0 | pF |

- (1) To change the data out clock edge from the falling edge (default) to the rising edge, set the configuration bit.
 (2) Parameter values reflect maximum clock frequency.

6.2.2. SDIO Switching Characteristics – High Rate


Figure 6-3. SDIO HS input timing

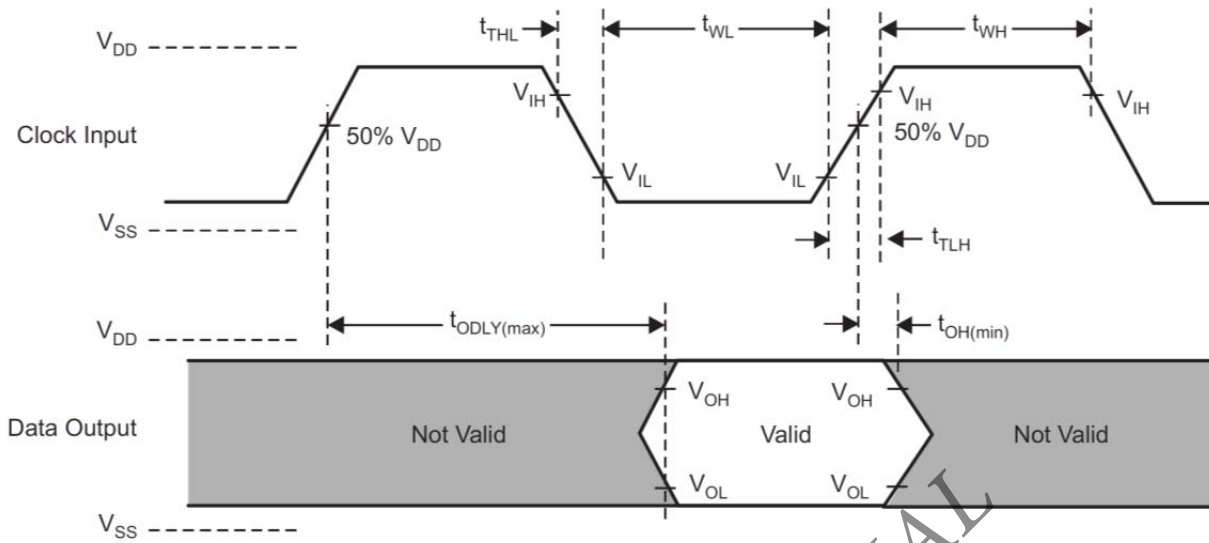


Figure 6-4. SDIO HS output timing

Table 6-2. SDIO HS Timing Characteristics

| PARAMETER | | MIN | MAX | UNIT |
|-------------|---|------|------|------|
| f_{clock} | Clock frequency, CLK | 0.0 | 52.0 | MHz |
| DC | Low/high duty cycle | 40.0 | 60.0 | % |
| t_{TLH} | Rise time, CLK | | 3.0 | ns |
| t_{THL} | Fall time, CLK | | 3.0 | ns |
| t_{ISU} | Setup time, input valid before CLK \uparrow | 3.0 | | ns |
| t_{IH} | Hold time, input valid after CLK \uparrow | 2.0 | | ns |
| t_{ODLY} | Delay time, CLK \downarrow to output valid | 7.0 | 10.0 | ns |
| C_I | Capacitive load on outputs | | 10.0 | pF |

6.3. HCI UART Shared Transport Layers for All Functional Blocks (Except WLAN)

The HCI UART supports most baud rates (including all PC rates) for all fast clock frequencies - up to a maximum of 4 Mbps. After power up the baud rate is set for 115.2 kbps, regardless of fast clock frequency. The baud rate can then be changed by using a VS command. The Device responds with a Command Complete Event (still at 115.2 kbps), after which the baud rate change occurs.

HCI hardware includes the following features:

- Receiver detection of break, idle, framing, FIFO overflow and parity error conditions.
- Receiver Transmitter underflow detection.
- CTS, RTS hardware flow control.
- 4 wires (H4)

The below table lists the UART default settings

Table 6-3. UART Default Setting

| Parameter | Value |
|-------------|------------|
| Bit Rate | 115.2 kbps |
| Data Length | 8 bits |
| Stop Bit | 1 |
| Parity | None |

6.3.1. UART 4-Wires Interface – H4

The interface includes four signals: TXD, RXD, CTS and RTS. Flow control between the host and the Device is byte-wise by hardware. (See Figure 6-5)

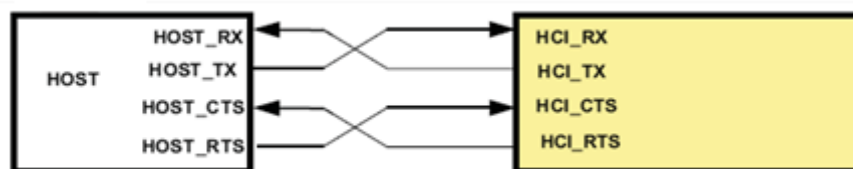


Figure 6-5. HCI UART Connection

When the UART RX buffer of the device passes the flow-control threshold, the buffer sets the UART_RTS signal high to stop transmission from the host. When the UART_CTS signal is set high, the device stops transmitting on the interface. If HCI_CTS is set high in the middle of transmitting a byte, the device finishes transmitting the byte and stops the transmission.

6.4. UART Timing Specifications

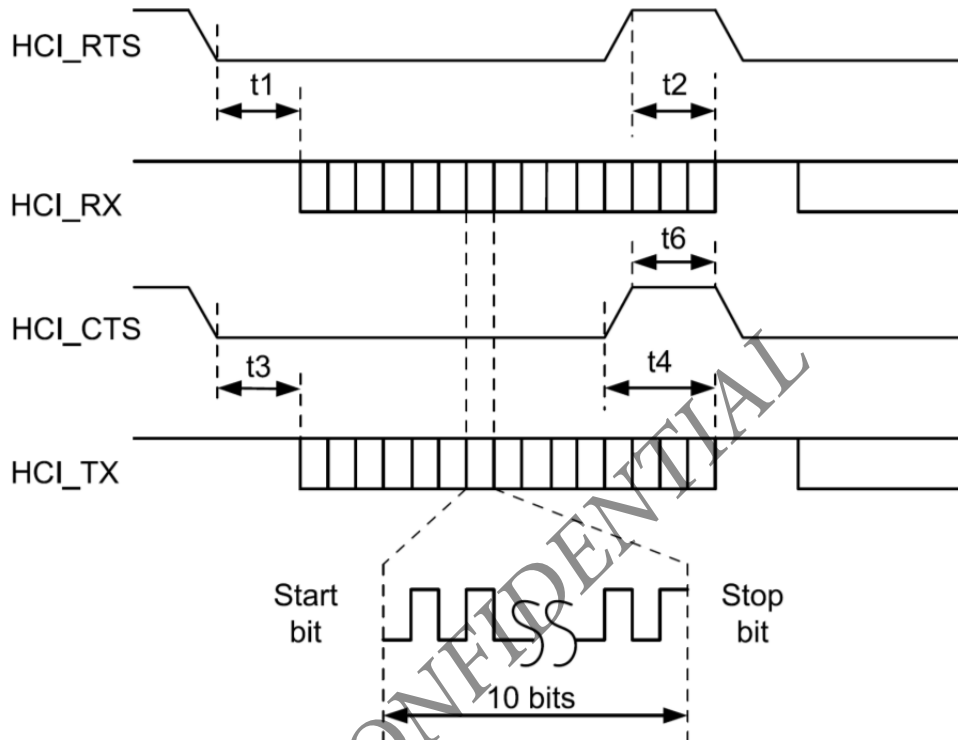


Figure 6-6. UART Timing Diagram

Table 6-4. UART Timing Characteristics

| Characteristic | Condition | Symbol | MIN | TYP | MAX | Unit |
|-----------------------------|---------------------------|--------|-------|-----|-------|-------|
| Baud rate | | | 37.5 | | 4364 | Kbps |
| Baud rate accuracy per byte | Receive-transmit | | -2.5 | | +1.5 | % |
| Baud rate accuracy per bit | Receive-transmit | | -12.5 | | +12.5 | % |
| CTS low to TX_DATA on | | t3 | 0.0 | 2.0 | | us |
| CTS low to TX_DATA off | Hardware flow control | t4 | | | 1.0 | Byte |
| CTS High Pulse Width | | t6 | 1.0 | | | bit |
| RTS low to RX_DATA on | | t1 | 0.0 | 2.0 | | us |
| RTS high to RX_DATA off | Interrupt set to 1/4 FIFO | t2 | | | 16.0 | Bytes |

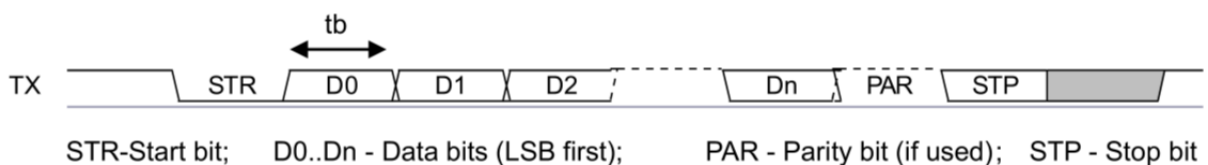


Figure 6-7. UART Data Frame

6.5. Bluetooth Codec-PCM(Audio) Timing Specifications

Figure 6-8 shows the Bluetooth codec-PCM (audio) timing diagram.

Table 6-5 lists the Bluetooth codec-PCM master timing characteristics.

Table 6-6 lists the Bluetooth codec-PCM slave timing characteristics.

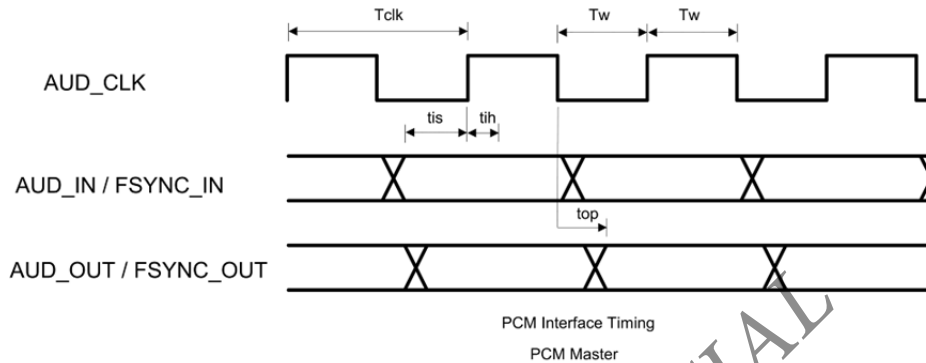


Figure 6-8. Bluetooth Codec-PCM (Audio) Master Timing Diagram

Table 5-5. Bluetooth Codec-PCM Master Timing Characteristics

| Parameter | Symbol | MIN | MAX | Unit |
|--------------------------------|-----------|-------------------|----------------|------|
| Cycle time | T_{clk} | 166.67 (6.144MHz) | 15625 (64 kHz) | ns |
| High or low pulse width | T_w | 35% of Tclk min | | |
| AUD_IN setup time | t_{is} | 10.6 | | |
| AUD_IN hold time | t_{ih} | 0 | | |
| AUD_OUT propagation time | t_{op} | 0 | 15 | |
| AUD_FSYNC_OUT propagation time | t_{op} | 0 | 15 | |
| Capacitive loading on outputs | C_l | | 40 | pF |

Table 5-6. Bluetooth Codec-PCM Slave Timing Characteristics

| Parameter | Symbol | MIN | MAX | Unit |
|--------------------------------|-----------|-----------------|-----|------|
| Cycle time | T_{clk} | 81 (12.288MHz) | | ns |
| High or low pulse width | T_w | 35% of Tclk min | | |
| AUD_IN setup time | t_{is} | 5 | | |
| AUD_IN hold time | t_{ih} | 0 | | |
| AUD_FSYNC setup time | t_{is} | 5 | | |
| AUD_OUT propagation time | t_{op} | 0 | | |
| AUD_FSYNC_OUT propagation time | t_{op} | 0 | 19 | |
| Capacitive loading on outputs | C_l | | 40 | pF |

7. CLOCK AND POWER MANAGEMENT

The slow clock is a free-running, 32.768 kHz clock supplied from an external clock source. The clock is connected to the SLOW_CLK pin and is a digital square-wave signal in the range of 0 to 1.8V nominal

7.1. Reset-Power-Up System

After VBAT and VIO are fed to the device and while BT_EN and WL_EN are deasserted (low), the device is in SHUTDOWN state, during which functional blocks, internal DC-DCs, and LDOs are disabled. The power supplied to the functional blocks is cut off. When one of the signals (BT_EN or WL_EN) are asserted (high), a power-on reset (POR) is performed. Stable slow clock, VIO, and VBAT are prerequisites for a successful POR.

7.2. WLAN Power-Up Sequence

Figure 7-1 shows the WLAN power-up sequence.

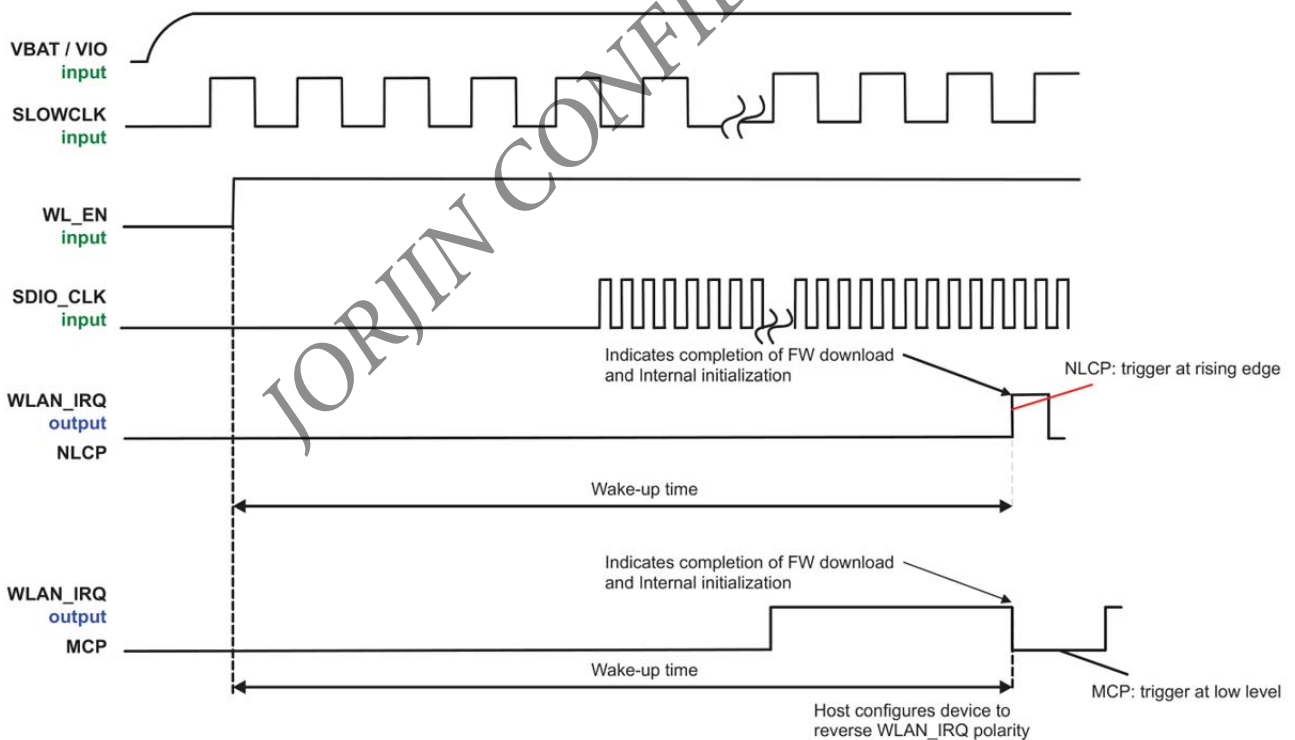


Figure 7-1. WLAN Power-Up Sequence

7.3. Bluetooth/BLE Power-Up Sequence

Figure 7-2 shows the Bluetooth/BLE power-up sequence.

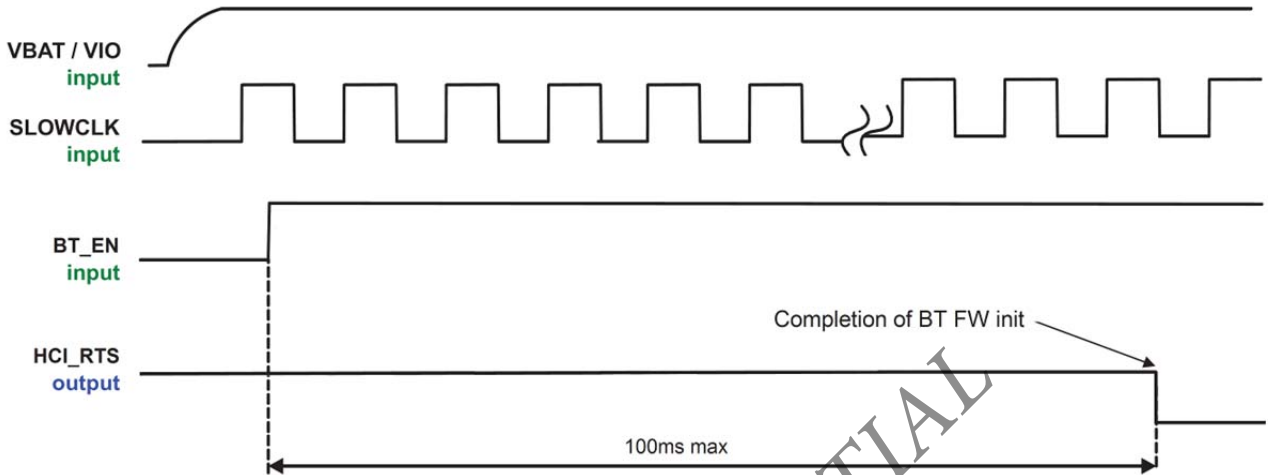


Figure 7-2 Bluetooth/Bluetooth LE Power-Up sequence

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8. REFERENCE SCHEMATICS

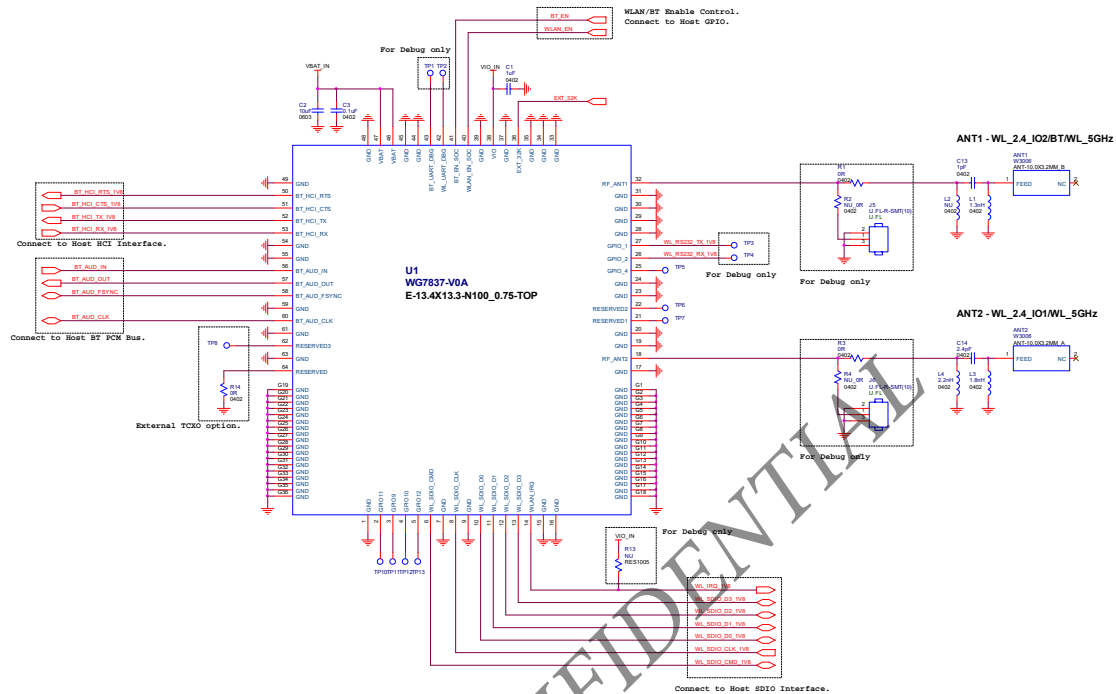


Figure 8-2 Module Reference Schematic

| DESCRIPTION | PART NO. | PACKAGE | REFERENCE | QTY | MFR |
|--|--------------------|----------------------|------------|-----|--------|
| WL1837 Wi-Fi/Bluetooth module | WG7837-V0 | 13.4 × 13.3 × 2.0 mm | U1 | 1 | Jorjin |
| XOSC 3225/32.768 kHz/1.8 V/±50 ppm | 7XZ3200005 | 3.2 × 2.5 × 1.0 mm | OSC1 | 1 | TXC |
| ANT/Chip/2.4 GHz and 5 GHz(1) | W3006 | 10.0 × 3.2 × 1.5 mm | ANT1, ANT2 | 2 | Pulse |
| Mini-RF header receptacle | U.FL-R-SMT-1 (10) | 3.0 × 2.6 × 1.25 mm | J5, J6 | 2 | Hirose |
| Inductor 0402/1.3 nH/±0.1 nH/SMD | LQP15MN1N3B02 | 0402 | L1 | 1 | Murata |
| Inductor 0402/1.8 nH/±0.1 nH/SMD | LQP15MN1N8B02 | 0402 | L3 | 1 | Murata |
| Inductor 0402/2.2 nH/±0.1 nH/SMD | LQP15MN2N2B02 | 0402 | L4 | 1 | Murata |
| Capacitor 0402/1 pF/50 V/C0G/±0.1 pF | GJM1555C1H1R0BB01 | 0402 | C13 | 1 | Murata |
| Capacitor 0402/2.4 pF/50 V/C0G/±0.1 pF | GJM1555C1H2R4BB01 | 0402 | C14 | 1 | Murata |
| Capacitor 0402/0.1 μF/10 V/X7R/±10% | 0402B104K100CT | 0402 | C3 | 1 | Walsin |
| Capacitor 0402/1 μF/6.3 V/X5R/±10%/HF | GRM155R60J105KE19D | 0402 | C1 | 1 | Murata |
| Capacitor 0603/10 μF/6.3 V/X5R/±20% | C1608X5R0J106M | 0603 | C2 | 1 | TDK |
| Resistor 0402/0R/±5% | WR04X000 PTL | 0402 | R1, R3 | 2 | Walsin |

Table 8-1. Bill of Materials

9. DESIGN RECOMMENDATIONS

9.1. Module Layout Recommendations

Follow these module layout recommendations:

● Supply and Interface

- The power trace for VBAT must be at least 40-mil wide.
- The 1.8-V trace must be at least 18-mil wide.
- Make VBAT traces as wide as possible to ensure reduced inductance and trace resistance.
- If possible, shield VBAT traces with ground above, below, and beside the traces.
- SDIO signals traces (CLK, CMD, D0, D1, D2, and D3) must be routed in parallel to each other and as short as possible. **(Less than 12cm) Besides, every trace length must be the same as the others.** In addition, every trace length must be the same as the others. There should be enough space between traces – greater than 1.5 times the trace width or ground – to ensure signal quality, especially for the SDIO_CLK trace. Remember to keep these traces away from the other digital or analog signal traces. TI recommends adding ground shielding around these buses.
- SDIO and digital clock signals are a source of noise. Keep the traces of these signals as short as possible. If possible, maintain a clearance around them

● RF Trace & Antenna

- The RF trace antenna feed must be as short as possible beyond the ground reference. At this point, the trace starts to radiate.
- The RF trace bends must be gradual with an approximate maximum bend of 45 degrees with trace mitered. RF traces must not have sharp corners.
- RF traces must have via stitching on the ground plane beside the RF trace on both sides.
- RF traces must have constant impedance (microstrip transmission line).
- For best results, the RF trace ground layer must be the ground layer immediately below the RF trace. The ground layer must be solid.
- There must be no traces or ground under the antenna section.
- RF traces must be as short as possible. The antenna, RF traces, and modules must be on the edge of the PCB product. The proximity of the antenna to the enclosure and the enclosure material must also be considered.

● Thermal

- The proximity of ground vias must be close to the pad. (See Figure 9-1)
- Signal traces must not be run underneath the module on the layer where the module is mounted.

- Have a complete ground pour in layer 2 for thermal dissipation. (See Figure 9-2)
- Have a solid ground plane and ground vias under the module for stable system and thermal dissipation. (See Figure 9-2)
- Increase the ground pour in the first layer and have all of the traces from the first layer on the inner layers, if possible.
- Signal traces can be run on a third layer under the solid ground layer, which is below the module mounting layer.
- The module uses μ vias for layers 1 through 6 with full copper filling, providing heat flow all the way to the module ground pads. We recommends using one big ground pad under the module with vias all the way to connect the pad to all ground layers (see Figure 9-3).

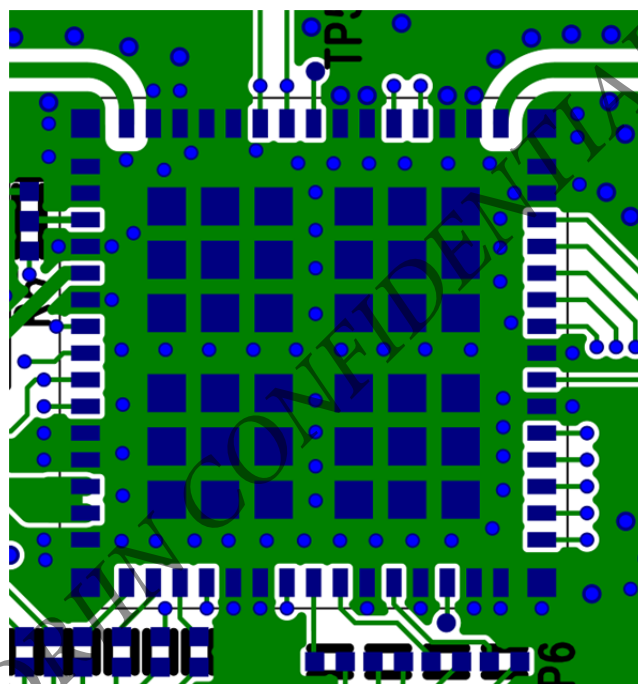


Figure 9-1 Module Layout : Layer-1

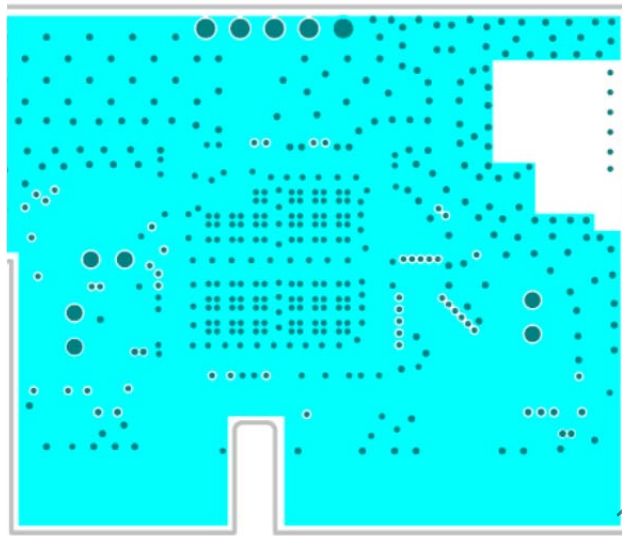


Figure 9-2 Module Layout : Layer-2 (Solid GND)

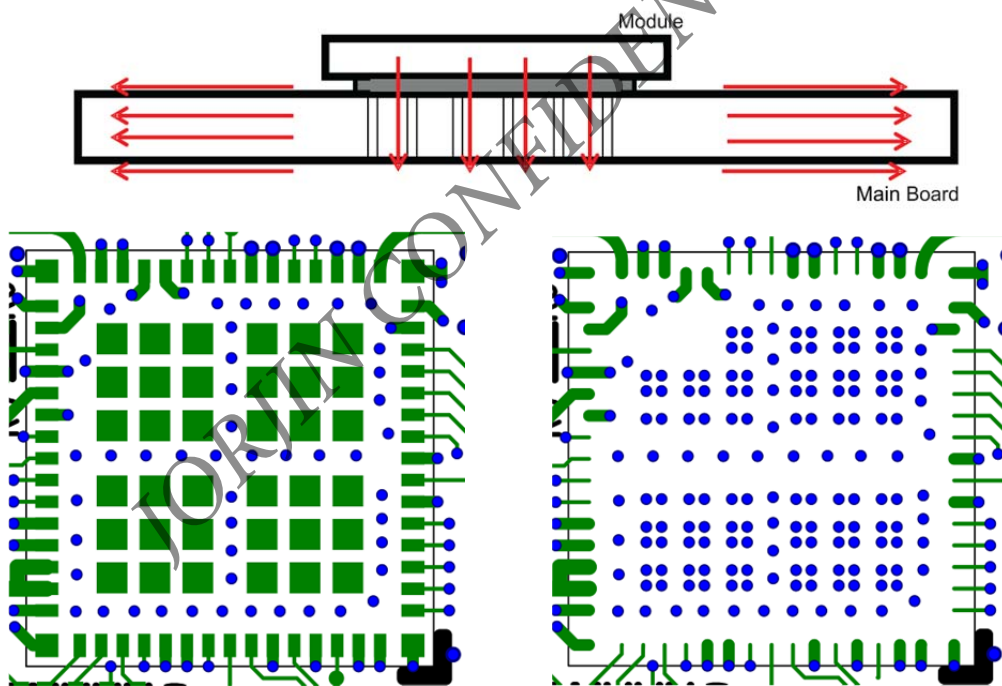
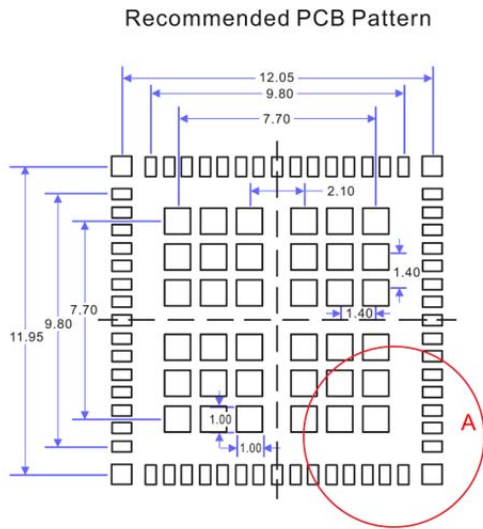
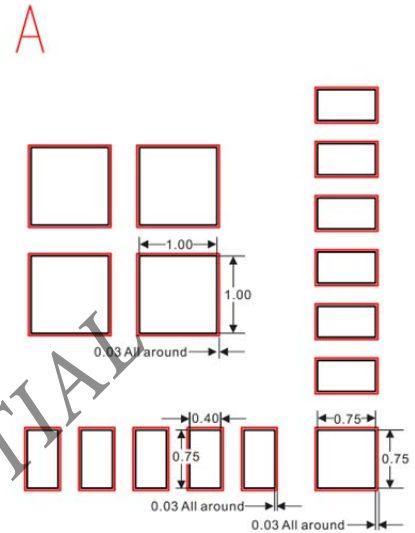


Figure 9-3 Block of Ground Pads on Bottom Side of Package

9.2. Layout Pattern and stencil Recommendations



Surround each pad with a 0.03-mm-wide solder mask.



- NOTE:
1. Module size: 13.4 mm × 13.3 mm
 2. Signal pad size: 0.75 mm × 0.40 mm
 3. 4 x corner ground size: 0.75 mm × 0.75 mm
 4. Central ground pin size: 1.00 mm × 1.00 mm
 5. Pitch: 0.7 mm

Figure 9-1. Recommended PCB Pattern

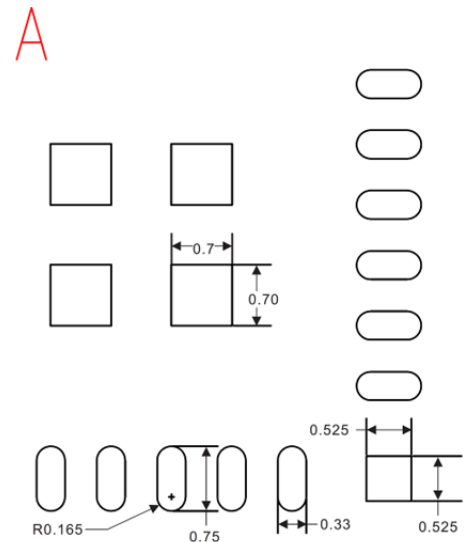
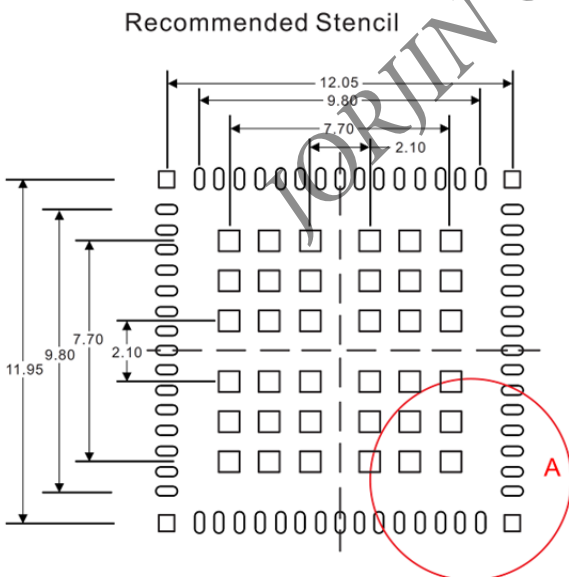


Figure 9-2. Recommended Stencil Outline

10. PACKAGE INFORMATION

10.1. Module Mechanical Outline

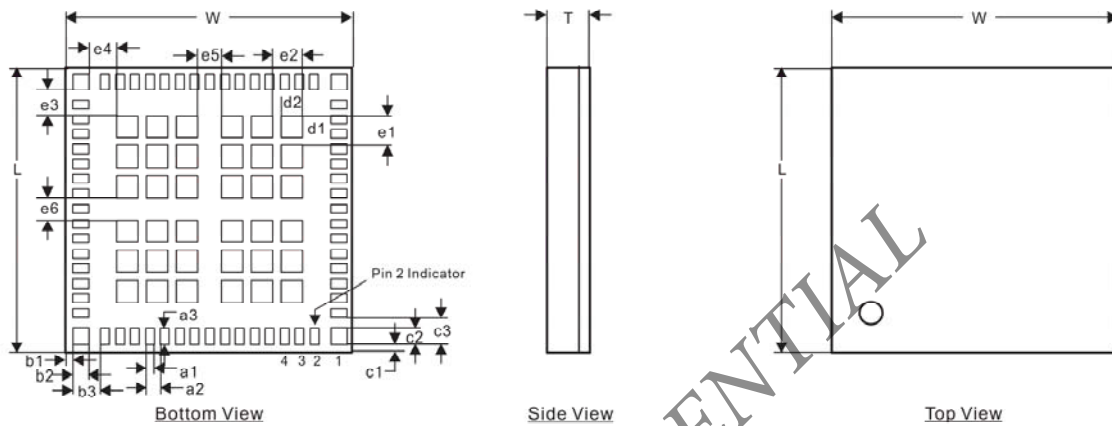


Figure 10-1. Module mechanical outline

| MARKING | MIN (mm) | NOM (mm) | MAX (mm) | MARKING | MIN (mm) | NOM (mm) | MAX (mm) |
|---------------|----------|----------|----------|---------|----------|----------|----------|
| L (body size) | 13.20 | 13.30 | 13.40 | c2 | 0.65 | 0.75 | 0.85 |
| W (body size) | 13.30 | 13.40 | 13.50 | c3 | 1.15 | 1.25 | 1.35 |
| T (thickness) | 1.90 | | 2.00 | d1 | 0.90 | 1.00 | 1.10 |
| a1 | 0.30 | 0.40 | 0.50 | d2 | 0.90 | 1.00 | 1.10 |
| a2 | 0.60 | 0.70 | 0.80 | e1 | 1.30 | 1.40 | 1.50 |
| a3 | 0.65 | 0.75 | 0.85 | e2 | 1.30 | 1.40 | 1.50 |
| b1 | 0.20 | 0.30 | 0.40 | e3 | 1.15 | 1.25 | 1.35 |
| b2 | 0.65 | 0.75 | 0.85 | e4 | 1.20 | 1.30 | 1.40 |
| b3 | 1.20 | 1.30 | 1.40 | e5 | 1.00 | 1.10 | 1.20 |
| c1 | 0.20 | 0.30 | 0.40 | e6 | 1.00 | 1.10 | 1.20 |

Table 10-1. Dimensions for Module Mechanical Outline

10.2. Module Marking



- **Model** : WG7837V0
- **FCC ID** : **WS2-WG78DBV0**, single modular FCC grant ID
- **IC** : **10462A-WG78DBV0**, single modular IC grant ID
- **R** : **201-160070**, single modular TELEC grant ID
- **LTC** : **YYWWSSF**
 - **YY** = year (for example, 12 = 2012)
 - **WW** = Week
 - **SS** = Serial number matching manufacturer lot number
 - **F** = Reserve for internal use

10.3. Tape / Reel / Shipping Box Specification

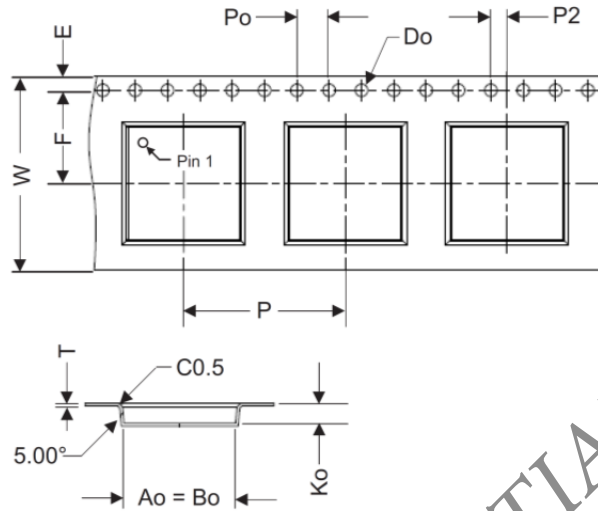


Figure 10-2. Tape Specification

| ITEM | W | E | F | P | Po | P2 | Do | T | Ao | Bo | Ko |
|-----------------------|------------------|-----------------|------------------|------------------|-----------------|-----------------|-----------------|-----------------|------------------|------------------|-----------------|
| DIMENSION (mm) | 24.00 (±0.30) | 1.75 (±0.10) | 11.50 (±0.10) | 20.00 (±0.10) | 4.00 (±0.10) | 2.00 (±0.10) | 2.00 (±0.10) | 0.35 (±0.05) | 13.80 (±0.10) | 13.80 (±0.10) | 2.50 (±0.10) |

Table 10-2. Dimensions for Tape Specification

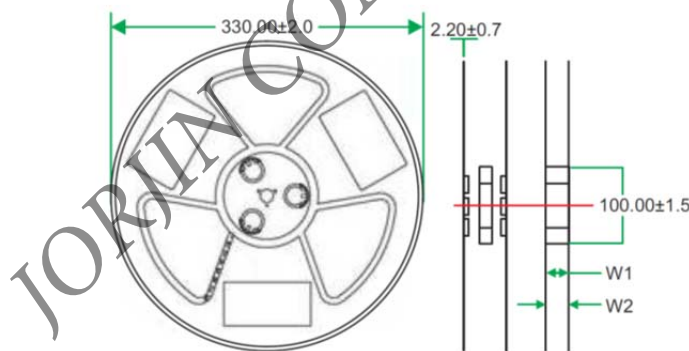


Figure 10-3. Reel Specification

| ITEM | W1 | W2 |
|-----------------------|-------------------|----------------|
| DIMENSION (mm) | 24.4 (+1.5, -0.5) | 30.4 (maximum) |

Table 10-3. Dimensions for Reel Specification

The reel is packed in a moisture barrier bag fastened by heat-sealing. Each moisture-barrier bag is packed into a reel box.

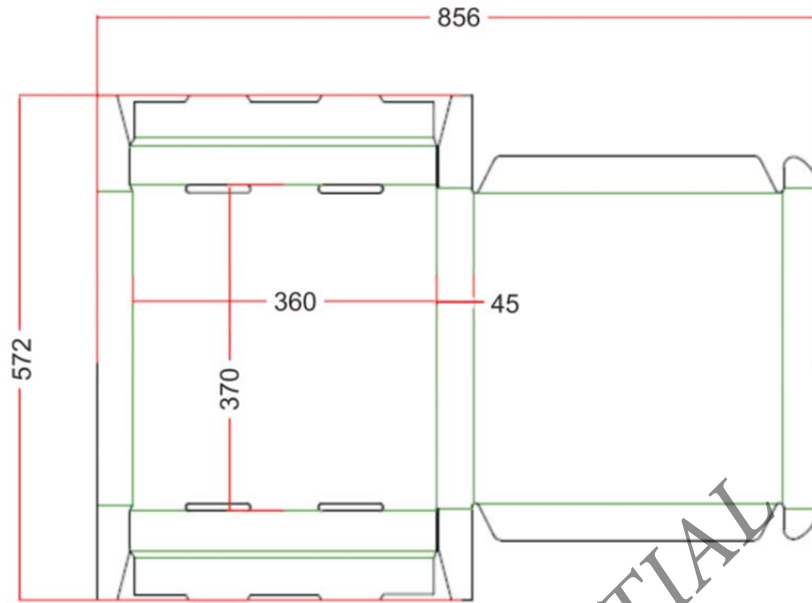


Figure 10-4. Reel Box

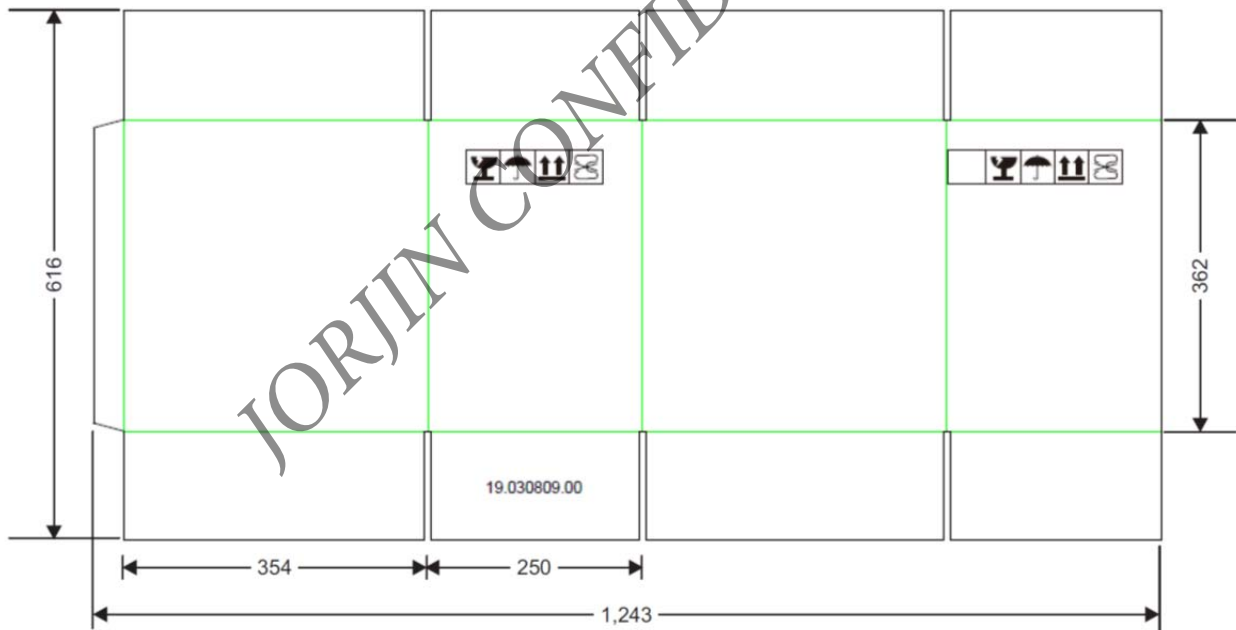


Figure 10-5. Shipping Box

11. SMT AND BAKING RECOMMENDATION

11.1. Baking Recommendation

- **Baking condition :**

Follow MSL Level 4 to do baking process.

After bag is opened, devices that will be subjected to reflow solder or other high temperature process must be

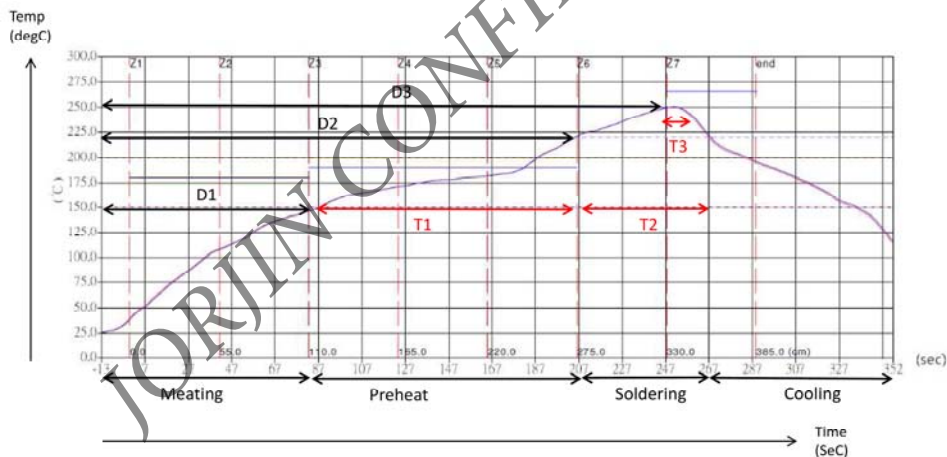
- Mounted within 72 hours of factory conditions <30°C/60% RH, or
- Stored at <10% RH.

Devices require bake, before mounting, if Humidity Indicator Card reads >10%

If baking is required, Devices may be baked for 8 hrs at 125 °C.

11.2. SMT Recommendation

- **Recommended Reflow profile :**



| Item | Temperature (°C) | Time (sec) |
|------------|------------------------------------|-----------------------------|
| Pre-heat | D1 to approximately D2: 140 to 200 | T1: 80 to approximately 120 |
| Soldering | D2: 220 | T2: 60 ± 10 |
| Peak-Temp. | D3: 250 maximum | T3: 10 |

- **Stencil thickness :** 0.1~ 0.15 mm (Recommended)
- **Soldering paste (without Pb) :** Recommended SENJU N705-GRN3360-K2-V can get better soldering effects.